

Advanced Genetic Algorithms For Engineering Design Problems

The contributions presented in this book are extended version of commissioned papers from some of the highest quality contributions to the conference. Chosen for their experience in the field, the authors are drawn from academia and industry worldwide. The chapters cover the main fields of work as well as presenting tutorial material in this important subject, which is currently receiving considerable attention from engineers.

Contains case studies from engineering and operations research Includes commented literature for each chapter

Many complex aeronautical design problems can be formulated with efficient multi-objective evolutionary optimization methods and game strategies. This book describes the role of advanced innovative evolution tools in the solution, or the set of solutions of single or multi disciplinary optimization. These tools use the concept of multi-population, asynchronous parallelization and hierarchical topology which allows different models including precise, intermediate and approximate models with each node belonging to the different hierarchical layer handled by a different Evolutionary Algorithm. The efficiency of evolutionary algorithms for both single and multi-objective optimization problems are significantly improved by the coupling of EAs with games and in particular by a new dynamic methodology named “Hybridized Nash-Pareto games”. Multi objective Optimization techniques and robust design problems taking into account uncertainties are introduced and explained in detail. Several applications dealing with civil aircraft and UAV, UCAV systems are implemented numerically and discussed. Applications of increasing optimization complexity are presented as well as two hands-on test cases problems. These examples focus on aeronautical applications and will be useful to the practitioner in the laboratory or in industrial design environments. The evolutionary methods coupled with games presented in this volume can be applied to other areas including surface and marine transport, structures, biomedical engineering, renewable energy and environmental problems. This book will be of interest to students, young scientists and engineers involved in the field of multi physics optimization.

A clear and lucid bottom-up approach to the basic principles of evolutionary algorithms Evolutionary algorithms (EAs) are a type of artificial intelligence. EAs are motivated by optimization processes that we observe in nature, such as natural selection, species migration, bird swarms, human culture, and ant colonies. This book discusses the theory, history, mathematics, and programming of evolutionary optimization algorithms. Featured algorithms include genetic algorithms, genetic programming, ant colony optimization, particle swarm optimization, differential evolution, biogeography-based optimization, and many others. Evolutionary Optimization Algorithms: Provides a straightforward, bottom-up approach that assists the reader in obtaining a clear—but theoretically rigorous—understanding of evolutionary algorithms, with an emphasis on implementation Gives a careful treatment of recently developed EAs—including opposition-based learning, artificial fish swarms, bacterial foraging, and many others— and discusses their similarities and differences from more well-established EAs Includes chapter-end problems plus a solutions manual available online for instructors Offers simple examples that provide the reader with an intuitive understanding of the theory Features

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source code for the examples available on the author's website Provides advanced mathematical techniques for analyzing EAs, including Markov modeling and dynamic system modeling Evolutionary Optimization Algorithms: Biologically Inspired and Population-Based Approaches to Computer Intelligence is an ideal text for advanced undergraduate students, graduate students, and professionals involved in engineering and computer science.

Evolutionary algorithms are general-purpose search procedures based on the mechanisms of natural selection and population genetics. They are appealing because they are simple, easy to interface, and easy to extend. This volume is concerned with applications of evolutionary algorithms and associated strategies in engineering. It will be useful for engineers, designers, developers, and researchers in any scientific discipline interested in the applications of evolutionary algorithms. The volume consists of five parts, each with four or five chapters. The topics are chosen to emphasize application areas in different fields of engineering. Each chapter can be used for self-study or as a reference by practitioners to help them apply evolutionary algorithms to problems in their engineering domains.

The book presents a clear understanding of a new type of computation system, the Cellular Neural Network (CNN), which has been successfully applied to the solution of many heavy computation problems, mainly in the fields of image processing and complex partial differential equations. The text describes how CNN will improve the soft-computation toolbox, and examines the many applications of soft computing to complex systems.

Evolutionary algorithms are bio-inspired algorithms based on Darwin's theory of evolution. They are expected to provide non-optimal but good quality solutions to problems whose resolution is impracticable by exact methods. In six chapters, this book presents the essential knowledge required to efficiently implement evolutionary algorithms. Chapter 1 describes a generic evolutionary algorithm as well as the basic operators that compose it. Chapter 2 is devoted to the solving of continuous optimization problems, without constraint. Three leading approaches are described and compared on a set of test functions. Chapter 3 considers continuous optimization problems with constraints. Various approaches suitable for evolutionary methods are presented. Chapter 4 is related to combinatorial optimization. It provides a catalog of variation operators to deal with order-based problems. Chapter 5 introduces the basic notions required to understand the issue of multi-objective optimization and a variety of approaches for its application. Finally, Chapter 6 describes different approaches of genetic programming able to evolve computer programs in the context of machine learning.

The book is a collection of high-quality peer-reviewed research papers presented in Proceedings of International Conference on Artificial Intelligence and Evolutionary Algorithms in Engineering Systems (ICAEEES 2014) held at Noorul Islam Centre for Higher Education, Kumaracoil, India. These research papers provide the latest developments in the broad area of use of artificial intelligence and evolutionary algorithms in engineering systems. The book discusses wide variety of industrial, engineering and scientific applications of the emerging techniques. It presents invited papers from the inventors/originators of new applications and advanced technologies.

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This book is the proceedings of the 3rd World Conference on Soft Computing (WCSC), which was held in San Antonio, TX, USA, on December 16-18, 2013. It presents start-of-the-art theory and applications of soft computing together with an in-depth discussion of current and future challenges in the field, providing readers with a 360 degree view on soft computing. Topics range from fuzzy sets, to fuzzy logic, fuzzy mathematics, neuro-fuzzy systems, fuzzy control, decision making in fuzzy environments, image processing and many more. The book is dedicated to Lotfi A. Zadeh, a renowned specialist in signal analysis and control systems research who proposed the idea of fuzzy sets, in which an element may have a partial membership, in the early 1960s, followed by the idea of fuzzy logic, in which a statement can be true only to a certain degree, with degrees described by numbers in the interval $[0,1]$. The performance of fuzzy systems can often be improved with the help of optimization techniques, e.g. evolutionary computation, and by endowing the corresponding system with the ability to learn, e.g. by combining fuzzy systems with neural networks. The resulting “consortium” of fuzzy, evolutionary, and neural techniques is known as soft computing and is the main focus of this book.

This textbook provides a comprehensive introduction to nature-inspired metaheuristic methods for search and optimization, including the latest trends in evolutionary algorithms and other forms of natural computing. Over 100 different types of these methods are discussed in detail. The authors emphasize non-standard optimization problems and utilize a natural approach to the topic, moving from basic notions to more complex ones. An introductory chapter covers the necessary biological and mathematical backgrounds for understanding the main material. Subsequent chapters then explore almost all of the major metaheuristics for search and optimization created based on natural phenomena, including simulated annealing, recurrent neural networks, genetic algorithms and genetic programming, differential evolution, memetic algorithms, particle swarm optimization, artificial immune systems, ant colony optimization, tabu search and scatter search, bee and bacteria foraging algorithms, harmony search, biomolecular computing, quantum computing, and many others. General topics on dynamic, multimodal, constrained, and multiobjective optimizations are also described. Each chapter includes detailed flowcharts that illustrate specific algorithms and exercises that reinforce important topics. Introduced in the appendix are some benchmarks for the evaluation of metaheuristics. Search and Optimization by Metaheuristics is intended primarily as a textbook for graduate and advanced undergraduate students specializing in engineering and computer science. It will also serve as a valuable resource for scientists and researchers working in these areas, as well as those who are interested in search and optimization methods.

Contemporary design in engineering and industry relies heavily on computer simulation and efficient algorithms to reduce the cost and to maximize the performance and sustainability as well as profits and energy efficiency. Solving an optimization problem correctly and efficiently requires not only the right choice of optimization algorithms and simulation methods, but also the proper implementation and insight into the problem of interest. This book consists of ten self-contained, detailed case studies of real-world optimization problems, selected from a wide range of applications and contributed from worldwide experts who are working in these exciting areas. Optimization topics and applications include gas and water supply networks, oil field production optimization,

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microwave engineering, aerodynamic shape design, environmental emergence modelling, structural engineering, waveform design for radar and communication systems, parameter estimation in laser experiment and measurement, engineering materials and network scheduling. These case studies have been solved using a wide range of optimization techniques, including particle swarm optimization, genetic algorithms, artificial bee colony, harmony search, adaptive error control, derivative-free pattern search, surrogate-based optimization, variable-fidelity modelling, as well as various other methods and approaches. This book is a practical guide to help graduates and researchers to carry out optimization for real-world applications. More advanced readers will also find it a helpful reference and aide memoire.

Evolutionary algorithms (EAs) are metaheuristics that learn from natural collective behavior and are applied to solve optimization problems in domains such as scheduling, engineering, bioinformatics, and finance. Such applications demand acceptable solutions with high-speed execution using finite computational resources. Therefore, there have been many attempts to develop platforms for running parallel EAs using multicore machines, massively parallel cluster machines, or grid computing environments. Recent advances in general-purpose computing on graphics processing units (GPGPU) have opened up this possibility for parallel EAs, and this is the first book dedicated to this exciting development. The three chapters of Part I are tutorials, representing a comprehensive introduction to the approach, explaining the characteristics of the hardware used, and presenting a representative project to develop a platform for automatic parallelization of evolutionary computing (EC) on GPGPUs. The 10 chapters in Part II focus on how to consider key EC approaches in the light of this advanced computational technique, in particular addressing generic local search, tabu search, genetic algorithms, differential evolution, swarm optimization, ant colony optimization, systolic genetic search, genetic programming, and multiobjective optimization. The 6 chapters in Part III present successful results from real-world problems in data mining, bioinformatics, drug discovery, crystallography, artificial chemistries, and sudoku. Although the parallelism of EAs is suited to the single-instruction multiple-data (SIMD)-based GPU, there are many issues to be resolved in design and implementation, and a key feature of the contributions is the practical engineering advice offered. This book will be of value to researchers, practitioners, and graduate students in the areas of evolutionary computation and scientific computing.

From the explosion of interest, research, and applications of evolutionary computation a new field emerges-evolutionary electronics. Focused on applying evolutionary computation concepts and techniques to the domain of electronics, many researchers now see it as holding the greatest potential for overcoming the drawbacks of conventional design techniques. *Evolutionary Electronics: Automatic Design of Electronic Circuits and Systems by Genetic Algorithms* formally introduces and defines this area of research, presents its main challenges in electronic design, and explores emerging technologies. It describes the evolutionary computation paradigm and its primary algorithms, and explores topics of current interest, such as multi-objective optimization. The authors examine numerous evolutionary electronics applications, draw conclusions about those applications, and sketch the future of evolutionary computation and its applications in electronics. In coming years, the appearance of more and more advanced technologies will increase the complexity of optimization and synthesis problems, and evolutionary electronics will

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almost certainly become a key to solving those problems. Evolutionary Electronics is your key to discovering and unlocking the potential of this promising new field.

Genetic Algorithms in Engineering and Computer Science Edited by G. Winter University of Las Palmas, Canary Islands, Spain J. Périaux Dassault Aviation, Saint Cloud, France M. Galán P. Cuesta University of Las Palmas, Canary Islands, Spain This attractive book alerts us to the existence of evolution based software — Genetic Algorithms and Evolution Strategies—used for the study of complex systems and difficult optimization problems unresolved until now. Evolution algorithms are artificial intelligence techniques which mimic nature according to the "survival of the fittest" (Darwin's principle). They randomly encode physical (quantitative or qualitative) variables via digital DNA inside computers and are known for their robustness to better explore large search spaces and find near-global optima than traditional optimization methods. The objectives of this volume are two-fold: to present a compendium of state-of-the-art lectures delivered by recognized experts in the field on theoretical, numerical and applied aspects of Genetic Algorithms for the computational treatment of continuous, discrete and combinatorial optimization problems. to provide a bridge between Artificial Intelligence and Scientific Computing in order to increase the performance of evolution programs for solving real life problems. Fluid dynamics, structure mechanics, electromagnetics, automation control, resource optimization, image processing and economics are the featured multi-disciplinary areas among others in Engineering and Applied Sciences where evolution works impressively well. This volume is aimed at graduate students, applied mathematicians, computer scientists, researchers and engineers who face challenging design optimization problems in Industry. They will enjoy implementing new programs using these evolution techniques which have been experimented with by Nature for 3.5 billion years.

Authoritative coverage of a revolutionary technique for overcoming problems in electromagnetic design Genetic algorithms are stochastic search procedures modeled on the Darwinian concepts of natural selection and evolution. The machinery of genetic algorithms utilizes an optimization methodology that allows a global search of the cost surface via statistical random processes dictated by the Darwinian evolutionary concept. These easily programmed and readily implemented procedures robustly locate extrema of highly multimodal functions and therefore are particularly well suited to finding solutions to a broad range of electromagnetic optimization problems. Electromagnetic Optimization by Genetic Algorithms is the first book devoted exclusively to the application of genetic algorithms to electromagnetic device design. Compiled by two highly competent and well-respected members of the electromagnetics community, this book describes numerous applications of genetic algorithms to the design and optimization of various low- and high-frequency electromagnetic components. Special features include: * Introduction by David E. Goldberg, "A Meditation on the Application of Genetic Algorithms" * Design of linear and planar arrays using genetic algorithms * Application of genetic algorithms to the design of broadband, wire, and integrated antennas * Genetic algorithm-driven design of dielectric gratings and frequency-selective surfaces * Synthesis of magnetostatic devices using genetic algorithms * Application of genetic algorithms to multiobjective electromagnetic backscattering optimization * A comprehensive list of the up-to-date references applicable to electromagnetic design problems Supplemented with more than 250 illustrations, Electromagnetic

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Optimization by Genetic Algorithms is a powerful resource for electrical engineers interested in modern electromagnetic designs and an indispensable reference for university researchers.

Evolutionary Algorithms (EAs) are population-based, stochastic search algorithms that mimic natural evolution. Due to their ability to find excellent solutions for conventionally hard and dynamic problems within acceptable time, EAs have attracted interest from many researchers and practitioners in recent years. This book “Variants of Evolutionary Algorithms for Real-World Applications” aims to promote the practitioner’s view on EAs by providing a comprehensive discussion of how EAs can be adapted to the requirements of various applications in the real-world domains. It comprises 14 chapters, including an introductory chapter re-visiting the fundamental question of what an EA is and other chapters addressing a range of real-world problems such as production process planning, inventory system and supply chain network optimisation, task-based jobs assignment, planning for CNC-based work piece construction, mechanical/ship design tasks that involve runtime-intense simulations, data mining for the prediction of soil properties, automated tissue classification for MRI images, and database query optimisation, among others. These chapters demonstrate how different types of problems can be successfully solved using variants of EAs and how the solution approaches are constructed, in a way that can be understood and reproduced with little prior knowledge on optimisation. This book is organized in 2 volumes and 6 parts. Part I is Big Data Analytics, which is about new advances of analysis, statistics, coordination and data mining of big data; Part II is Information Systems Management, which is about the development of big data information system or cloud platform. Part III is Computing Methodology with Big Data, which is about the improvements of traditional computation technologies in the background of big data; Part IV is Uncertainty Decision Making, which is about the decision making methods with various uncertain information, such as fuzzy, random, rough, gray, unascertained. Part V is Intelligence Algorithm. Part VI is Data Security, which is a particularly important aspect in the modern management environment.

Protecting the natural environment and promoting sustainability have become important objectives, but achieving such goals presents myriad challenges for even the most committed environmentalist. *American Environmentalism: Philosophy, History, and Public Policy* examines whether competing interests can be reconciled while developing consistent, coherent, effective public policy to regulate uses and protection of the natural environment without destroying the national economy. It then reviews a range of possible solutions. The book delves into key normative concepts that undergird American perspectives on nature by providing an overview of philosophical concepts found in the western intellectual tradition, the presuppositions inherent in neoclassical economics, and anthropocentric (human-centered) and biocentric (earth-centered) positions on sustainability. It traces the evolution of attitudes about nature from the time of the Ancient Greeks through Europeans in the Middle Ages and the Renaissance, the Enlightenment and the American Founders, the nineteenth and twentieth centuries, and up to the present. Building on this foundation, the author examines the political landscape as non-governmental organizations (NGOs), industry leaders, and government officials struggle to balance industrial development with environmental concerns. Outrageous claims, silly misrepresentations, bogus arguments, absurd contentions, and overblown prophecies of impending calamities are bandied about by many parties on all sides of the debate—industry spokespeople, elected representatives, unelected regulators, concerned citizens, and environmental NGOs alike. In lieu of descending into this morass, the author circumvents the silliness to explore the crucial issues through a

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more focused, disciplined approach. Rather than engage in acrimonious debate over minutiae, as so often occurs in the context of "green" claims, he recasts the issue in a way that provides a cohesive look at all sides. This effort may be quixotic, but how else to cut the Gordian knot?

This book introduces readers to the "Jaya" algorithm, an advanced optimization technique that can be applied to many physical and engineering systems. It describes the algorithm, discusses its differences with other advanced optimization techniques, and examines the applications of versions of the algorithm in mechanical, thermal, manufacturing, electrical, computer, civil and structural engineering. In real complex optimization problems, the number of parameters to be optimized can be very large and their influence on the goal function can be very complicated and nonlinear in character. Such problems cannot be solved using classical methods and advanced optimization methods need to be applied. The Jaya algorithm is an algorithm-specific parameter-less algorithm that builds on other advanced optimization techniques. The application of Jaya in several engineering disciplines is critically assessed and its success compared with other complex optimization techniques such as Genetic Algorithms (GA), Particle Swarm Optimization (PSO), Differential Evolution (DE), Artificial Bee Colony (ABC), and other recently developed algorithms.

Genetic algorithms have been used in science and engineering as adaptive algorithms for solving practical problems and as computational models of natural evolutionary systems. This brief, accessible introduction describes some of the most interesting research in the field and also enables readers to implement and experiment with genetic algorithms on their own. It focuses in depth on a small set of important and interesting topics—particularly in machine learning, scientific modeling, and artificial life—and reviews a broad span of research, including the work of Mitchell and her colleagues. The descriptions of applications and modeling projects stretch beyond the strict boundaries of computer science to include dynamical systems theory, game theory, molecular biology, ecology, evolutionary biology, and population genetics, underscoring the exciting "general purpose" nature of genetic algorithms as search methods that can be employed across disciplines. An Introduction to Genetic Algorithms is accessible to students and researchers in any scientific discipline. It includes many thought and computer exercises that build on and reinforce the reader's understanding of the text. The first chapter introduces genetic algorithms and their terminology and describes two provocative applications in detail. The second and third chapters look at the use of genetic algorithms in machine learning (computer programs, data analysis and prediction, neural networks) and in scientific models (interactions among learning, evolution, and culture; sexual selection; ecosystems; evolutionary activity). Several approaches to the theory of genetic algorithms are discussed in depth in the fourth chapter. The fifth chapter takes up implementation, and the last chapter poses some currently unanswered questions and surveys prospects for the future of evolutionary computation.

This comprehensive book gives an overview of the latest discussions in the application of genetic algorithms to solve engineering problems. Featuring real-world applications and an accompanying disk, giving the reader the opportunity to use an interactive genetic algorithms demonstration program.

Serving as a reference and guide to both practitioners and researchers involved in the planning, control, and management of advanced manufacturing systems, *Advanced Manufacturing Systems: Strategic Management and Implementation* offers information on a wide range of available methodologies and tools. The contents are organized into four parts: Global Strategic Issues; Evaluation, Selection, and Adoption of the Systems; Implementation Issues; and Control and Support. Theoretical and practical, analytical and empirical, this is a valuable resource for those interested in researching or implementing these systems into their organizations.

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This cutting-edge book covers emerging, evolutionary and nature inspired optimization techniques in the field of advanced manufacturing. The complexity of real life advanced manufacturing problems often cannot be solved by traditional engineering or computational methods. Hence, in recent years researchers and practitioners have proposed and developed new strands of advanced, intelligent techniques and methodologies. Evolutionary computing approaches are introduced in the context of a wide range of manufacturing activities, and through the examination of practical problems and their solutions, readers will gain confidence to apply these powerful computing solutions. The initial chapters introduce and discuss the well established evolutionary algorithm, to help readers to understand the basic building blocks and steps required to successfully implement their own solutions to real life advanced manufacturing problems. In the later chapters, modified and improved versions of evolutionary algorithms are discussed. The book concludes with appendices which provide general descriptions of several evolutionary algorithms.

This book, compiles, presents, and explains the most important meta-heuristic and evolutionary optimization algorithms whose successful performance has been proven in different fields of engineering, and it includes application of these algorithms to important engineering optimization problems. In addition, this book guides readers to studies that have implemented these algorithms by providing a literature review on developments and applications of each algorithm. This book is intended for students, but can be used by researchers and professionals in the area of engineering optimization.

This timely book deals with a current topic, i.e. the applications of metaheuristic algorithms, with a primary focus on optimization problems in civil engineering. The first chapter offers a concise overview of different kinds of metaheuristic algorithms, explaining their advantages in solving complex engineering problems that cannot be effectively tackled by traditional methods, and citing the most important works for further reading. The remaining chapters report on advanced studies on the applications of certain metaheuristic algorithms to specific engineering problems. Genetic algorithm, bat algorithm, cuckoo search, harmony search and simulated annealing are just some of the methods presented and discussed step by step in real-application contexts, in which they are often used in combination with each other. Thanks to its synthetic yet meticulous and practice-oriented approach, the book is a perfect guide for graduate students, researchers and professionals willing to applying metaheuristic algorithms in civil engineering and other related engineering fields, such as mechanical, transport and geotechnical engineering. It is also a valuable aid for both lectures and advanced engineering students.

This book comprises select peer-reviewed papers presented at the International Conference on Advanced Engineering Optimization Through Intelligent Techniques (AEOTIT) 2018. The book combines contributions from academics and industry professionals, and covers advanced optimization techniques across all major engineering disciplines like mechanical, manufacturing, civil, automobile, electrical, chemical, computer and electronics engineering. Different optimization techniques and algorithms such as genetic algorithm (GA), differential evolution (DE), simulated annealing (SA), particle swarm optimization (PSO), artificial bee colony (ABC) algorithm, artificial immune algorithm (AIA), teaching-learning-based optimization (TLBO) algorithm and many other latest meta-heuristic techniques and their applications are discussed. This book will serve as a valuable reference for students, researchers and practitioners and help them in solving a wide range of optimization problems.

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Evolutionary scheduling is a vital research domain at the interface of artificial intelligence and operational research. This edited book gives an overview of many of the current developments in the large and growing field of evolutionary scheduling. It demonstrates the applicability of evolutionary computational techniques to solve scheduling problems, not only to small-scale test problems, but also fully-fledged real-world problems.

Efficient assembly line design is a problem of considerable industrial importance. Assembly Line Design will be bought by technical personnel working in design, planning and production departments in industry as well as managers in industry who want to learn more about concurrent engineering. This book will also be purchased by researchers and postgraduate students in mechanical, manufacturing or micro-engineering.

Evolutionary algorithms are becoming increasingly attractive across various disciplines, such as operations research, computer science, industrial engineering, electrical engineering, social science and economics. Introduction to Evolutionary Algorithms presents an insightful, comprehensive, and up-to-date treatment of evolutionary algorithms. It covers such hot topics as: • genetic algorithms, • differential evolution, • swarm intelligence, and • artificial immune systems. The reader is introduced to a range of applications, as Introduction to Evolutionary Algorithms demonstrates how to model real world problems, how to encode and decode individuals, and how to design effective search operators according to the chromosome structures with examples of constraint optimization, multiobjective optimization, combinatorial optimization, and supervised/unsupervised learning. This emphasis on practical applications will benefit all students, whether they choose to continue their academic career or to enter a particular industry. Introduction to Evolutionary Algorithms is intended as a textbook or self-study material for both advanced undergraduates and graduate students. Additional features such as recommended further reading and ideas for research projects combine to form an accessible and interesting pedagogical approach to this widely used discipline.

This book offers a basic introduction to genetic algorithms. It provides a detailed explanation of genetic algorithm concepts and examines numerous genetic algorithm optimization problems. In addition, the book presents implementation of optimization problems using C and C++ as well as simulated solutions for genetic algorithm problems using MATLAB 7.0. It also includes application case studies on genetic algorithms in emerging fields.

* This book deals with the fundamentals of genetic algorithms and their applications in a variety of different areas of engineering and science * Most significant update to the second edition is the MATLAB codes that accompany the text * Provides a thorough discussion of hybrid genetic algorithms * Features more examples than first edition

The last few years have seen important advances in the use of genetic algorithms to address challenging optimization problems in industrial engineering. Genetic Algorithms and Engineering Design is the only book to cover the most recent technologies and their application to manufacturing, presenting a comprehensive and fully up-to-date treatment of genetic algorithms in industrial engineering and operations research. Beginning with a tutorial on genetic algorithm fundamentals and their use in solving constrained and combinatorial optimization problems, the book applies these techniques to problems in specific areas--sequencing,

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scheduling and production plans, transportation and vehicle routing, facility layout, location-allocation, and more. Each topic features a clearly written problem description, mathematical model, and summary of conventional heuristic algorithms. All algorithms are explained in intuitive, rather than highly-technical, language and are reinforced with illustrative figures and numerical examples. Written by two internationally acknowledged experts in the field, Genetic Algorithms and Engineering Design features original material on the foundation and application of genetic algorithms, and also standardizes the terms and symbols used in other sources--making this complex subject truly accessible to the beginner as well as to the more advanced reader. Ideal for both self-study and classroom use, this self-contained reference provides indispensable state-of-the-art guidance to professionals and students working in industrial engineering, management science, operations research, computer science, and artificial intelligence. The only comprehensive, state-of-the-art treatment available on the use of genetic algorithms in industrial engineering and operations research . . . Written by internationally recognized experts in the field of genetic algorithms and artificial intelligence, Genetic Algorithms and Engineering Design provides total coverage of current technologies and their application to manufacturing systems. Incorporating original material on the foundation and application of genetic algorithms, this unique resource also standardizes the terms and symbols used in other sources--making this complex subject truly accessible to students as well as experienced professionals. Designed for clarity and ease of use, this self-contained reference:

- * Provides a comprehensive survey of selection strategies, penalty techniques, and genetic operators used for constrained and combinatorial optimization problems
- * Shows how to use genetic algorithms to make production schedules, solve facility/location problems, make transportation/vehicle routing plans, enhance system reliability, and much more
- * Contains detailed numerical examples, plus more than 160 auxiliary figures to make solution procedures transparent and understandable

A gentle introduction to genetic algorithms. Genetic algorithms revisited: mathematical foundations. Computer implementation of a genetic algorithm. Some applications of genetic algorithms. Advanced operators and techniques in genetic search. Introduction to genetics-based machine learning. Applications of genetics-based machine learning. A look back, a glance ahead. A review of combinatorics and elementary probability. Pascal with random number generation for fortran, basic, and cobol programmers. A simple genetic algorithm (SGA) in pascal. A simple classifier system (SCS) in pascal. Partition coefficient transforms for problem-coding analysis.

Ill-posedness. Regularization. Stability. Uniqueness. To many engineers, the language of inverse analysis projects a mysterious and frightening image, an image made even more intimidating by the highly mathematical nature of most texts on the subject. But the truth is that given a sound experimental strategy, most inverse engineering problems can be solved. This book constitutes the refereed proceedings of five application-oriented workshops held concurrently as EvoWorkshops 2001 in Como, Italy in April 2001. The 52 revised full papers presented were carefully reviewed and selected out of 75 submissions. The papers are organized in topical sections on graph problems, Knapsack problems,

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ant algorithms, assignment problems, evolutionary algorithms analysis, permutative problems, aeronautics, image analysis and signal processing, evolutionary learning, and evolutionary scheduling and timetabling.

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Overview of optimization -- Introduction to meta-heuristic and evolutionary algorithms -- Pattern search (PS) -- Genetic algorithm (GA) -- Simulated annealing (SA) -- Tabu search (TS) -- Ant colony optimization (ACO) -- Particle swarm optimization (PSO) -- Differential evolution (DE) -- Harmony search (HS) -- Shuffled frog-leaping algorithm (SFLA) -- Honey-bee mating optimization (HBMO) -- Invasive weed optimization (IWO) -- Central force optimization (CFO) -- Biogeography-based optimization (BBO) -- Firefly algorithm (FA) -- Gravity search algorithm (GSA) -- Bat algorithm (BA) -- Plant propagation algorithm (PPA) -- Water cycle algorithm (WCA) -- Symbiotic organisms search (SOS) -- Comprehensive evolutionary algorithm (CEA)

Presently, general-purpose optimization techniques such as Simulated Annealing, and Genetic Algorithms, have become standard optimization techniques. Concerted research efforts have been made recently in order to invent novel optimization techniques for solving real life problems, which have the attributes of memory update and population-based search solutions. The book describes a variety of these novel optimization techniques which in most cases outperform the standard optimization techniques in many application areas. New Optimization Techniques in Engineering reports applications and results of the novel optimization techniques considering a multitude of practical problems in the different engineering disciplines – presenting both the background of the subject area and the techniques for solving the problems. A comprehensive guide to a powerful new analytical tool by two of its foremost innovators The past decade has witnessed many exciting advances in the use of genetic algorithms (GAs) to solve optimization problems in everything from product design to scheduling and client/server networking. Aided by GAs, analysts and designers now routinely evolve solutions to complex combinatorial and multiobjective optimization problems with an ease and rapidity unthinkable with conventional methods. Despite the continued growth and refinement of this powerful analytical tool, there continues to be a lack of up-to-date guides to contemporary GA optimization principles and practices. Written by two of the world's leading experts in the field, this book fills that gap in the literature. Taking an intuitive approach, Mitsuo Gen and Runwei Cheng employ numerous illustrations and real-world examples to help readers gain a thorough understanding of basic GA concepts-including encoding, adaptation, and genetic optimizations-and to show how GAs can be used to solve an array of constrained, combinatorial, multiobjective, and fuzzy optimization problems. Focusing on problems commonly encountered in industry-especially in manufacturing-Professors Gen and Cheng provide in-depth coverage of advanced GA techniques for: * Reliability design * Manufacturing cell design * Scheduling * Advanced transportation problems *

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Network design and routing Genetic Algorithms and Engineering Optimization is an indispensable working resource for industrial engineers and designers, as well as systems analysts, operations researchers, and management scientists working in manufacturing and related industries. It also makes an excellent primary or supplementary text for advanced courses in industrial engineering, management science, operations research, computer science, and artificial intelligence.

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